PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 110101801/JOL	FOR FURTHER ACTION See Form PCT/IPEA/416						
International application No.	International filing date (day/mor	nth/year) Priority date (day/month/year)					
	02-02-2005	03-02-2004					
International Patent Classification (IPC) or national classification and IPC							
See Supplemental Box							
Applicant							
MIRCONA AB etal							
	1:	tial address this Tukementional Dualiminary Evamining					
1. This report is the international pro- Authority under Article 35 and to	ransmitted to the applicant according	olished by this International Preliminary Examining ag to Article 36.					
2. This REPORT consists of a total		ng this cover sheet.					
This report is also accompanied by							
5. This report is also accompanied to	y in the many comprising.						
	t and to the International Bureau)						
sheets of the and/or sheets	description, claims and/or drawing containing rectifications authorize	s which have been amended and are the basis of this report by this Authority (see Rule 70.16 and Section 607 of the					
	ve Instructions).						
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the						
I — —							
b (sent to the Internation	**	te type and number of electronic carrier(s))					
	ed in the Supplemental Box Relati	nence listing and/or tables related thereto, in electronic ng to Sequence Listing (see Section 802 of the					
Administrative Instru	actions).						
4. This report contains indications r	elating to the following items:						
Box No. I Basis of	of the report						
Box No. II Priorit	y						
Box No. III Non-es	stablishment of opinion with regard	l to novelty, inventive step and industrial applicability					
Box No. IV Lack o	f unity of invention						
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
	documents cited						
Box No. VII Certair	defects in the international applic	ation					
Box No. VIII Certain	L						
Date of submission of the demand		f completion of this report					
15-07-2005		05-05-2006					
Name and mailing address of the IPEA/SE		rized officer					
Patent- och registreringsverket Box 5055							
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Form PCT/IPEA/409 (cover sheet) (April 2005)

International application No.

PCT/SE2005/000123

Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

International patent classification (IPC)

B23B 29/00 (2006.01)

B23B 29/02 (2006.01)

B23B 51/00 (2006.01)

B23C 5/00 (2006.01)

International application No.

PCT/SE2005/000123

Box	No. I	Basis of the report				
1.	With r	regard to the language, this report is based on:				
	\boxtimes	the international application in the language in which it was filed				
		a translation of the international application into,				
		which is the language of a translation furnished for the purposes of:				
		international search (Rules 12.3(a) and 23.1(b))				
		publication of the international application (Rule 12.4(a))				
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))				
2.	furnisł	th regard to the elements of the international application, this report is based on (replacement sheets which have been nished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" d are not annexed to this report):				
	\boxtimes	the international application as originally filed/furnished				
		the description:				
		pages	as originally filed/furnished			
		pages* received by this Authority on				
		pages* received by this Authority on				
		the claims:				
		pages	as originally filed/furnished			
		pages* as amended (together with a pages* received by this Authority on	•			
		pages* received by this Authority on pages* received by this Authority on				
		the drawings:				
			og opiningly: Elad/Gymids d			
		pages* received by this Authority on	as originally filed/furnished			
		pages* received by this Authority on				
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence				
3.		The amendments have resulted in the cancellation of:				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs	******			
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
4.		This report has been established as if (some of) the amendments annexed to this report made, since they have been considered to go beyond the disclosure as filed, as indicated 70.2(c)).	and listed below had not been in the Supplemental Box (Rule			
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
*	If itam		asana-a			
		4 applies, some or all of those sheets may be marked "superseded." PEA/409 (Box No. D (April 2005)				

International application No.

PCT/SE2005/000123

Box No. V		Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Statement					
	Novel	ty (N)	Claims	_1-12	· YES	
			Claims		NO NO	
	Invent	tive step (IS)	Claims		YES	
			Claims	1-12	NO	
	Indust	trial applicability (IA)	Claims	1-12	YES	
			Claims		NO	

2. Citations and explanations (Rule 70.7)

Cited documents:

D1: US 6076999 A1 D2: EP 0663542 A1 D3: DE 19948891 A1 D4: SU 559779 A2

The invention relates to a vibration-damped tool holder. The problem which the invention is intended solve is to provide a more simple method to damp vibrations.

Document D1 represents closest background art.

Claim 1

Document D1 (fig. 1) reveals a tool holder (1) for a machine tool comprising a shaft (2) and a head (3). The parts are joined together by an adhesive joint in form of a glued joint with vibration damping characteristics (claim 1). Adhesive materials in form of glues generally exhibit visco-elastic properties.

The invention differs from the document in that the document in that the visco-elastic material also comprises a bearer material.

A person skilled in the art faces the problem of providing a vibration damping material with an alternative design.

However, vibration damping material comprising several layers or a bearer material for the vibration damping layers as well as the use of such materials is well known to a person skilled in the art. A multilayer vibration damping material is exemplified in document D2.

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International application No.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box V

In background of this knowledge, it is considered obvious to a person skilled in the art to provide the tool holder in document D1 with a vibration damping material comprising a bearer material.

Consequently, the claim lacks inventive step.

Claims 2-12

The solutions according to claims 2-12 are, in background of what is known through documents D1 and D2 together with document D3 (showing a tool holder with a damped holder, fig. 2) and D4 (showing a tool holder with visco-elastic material in form of ring sections), only to be considered as solutions obvious to a person skilled in the art.

Therefore, claims 2-12 lack inventive step.

According to the arguments stated above, the according to claim 1-12 is novel but is not considered to involve an inventive step. The invention according to claims 1-12 is considered to be industrially applicable